



Cover Removal

1. Remove the vent cap and open the drain valve to drain the fuel below the collar level.
2. Remove and save the vent cap, discard the vent cap o-ring.
3. Use DAVCO wrench 380134 to remove the collar.
4. Remove the cover.
5. Remove and save the filter retaining spring from inside the cover.
6. Discard the cover and collar.
7. Remove the Filter and Grommet and dispose of properly.

Plus Size Upgrade:

1. Install the filter retaining spring inside the cover.
2. Install the new vent cap and collar O-rings provided in the kit.
3. Install the plus size filter and grommet on the threaded stud.
4. Install the new cover and collar- **HAND TIGHTEN** only.
5. Prime the unit by filling the clear cover with clean diesel fuel until it reaches the top of the filter.
6. Install the vent cap O-ring and the vent cap. Hand tighten only.
7. Start the engine and run for one minute. Slowly open the vent cap and allow the fuel to drop to about one inch above the collar.
8. Close the vent cap. **Hand tighten only.** It is normal for the fuel level to vary after initial start-up and during engine operation. Filter performance is not affected.

Filter Part Number	Description	Kit Number
FS19763	7 Micron (plus size)	102536
FS19764	10 Micron (plus size)	102835
FS19765	25 Micron (plus size)	102537
FS19905	50 Micron (plus size)	102836

Plus Size Filter upgrade Kit includes all of the items below:	
Plus Size Cover	102420
Spring	380056
Plus Size Collar	102425
O-Ring Service Kit (Cover O-rings and Vent cap O-rings)	380072
Vent Cap Service Kit (Vent Cap and Vent Cap O-Rings)	380043