



1. DRAIN UNIT.
2. REMOVE COLLAR, COVER, & FILTER.
3. HAVE CO-WORKER HOLD BODY SECURE
(USE "CLOVERLEAF" AREA TO RESTRICT TURNING) WHILE DRILLING AND TAPPING.
4. DRILL & TAP 1/2"-14 NPTF IN CENTER OF BOTTOM (SEE FIG. 1).
5. BLOW OUT CHIPS THROUGH KIDNEY SHAPED PORT UNDER FILTER AND FLUSH WITH FUEL UNTIL FREE OF DEBRIS.
6. WIPE THREADS DRY.
7. APPLY PIPE SEALANT TO HEATER THREADS.
8. INSTALL AT 15-25 Ft.-Lbs. TORQUE. HOLD BODY SECURE (SEE #3 ABOVE)
9. REINSTALL FILTER, COVER, & COLLAR.
10. REMOVE VENT KNOB, FILL WITH FUEL 1" ABOVE COLLAR, REPLACE VENT START ENGINE, RAISE RPM FOR 1 MIN. TO PURGE AIR, CHECK FOR LEAKS.

-ELECTRICAL-

11. USE A KEYED CONTROLLED CIRCUIT WITH FUSED 15 AMP CAPABILITY.
12. THE + 12 VOLT CONNECTION ON THE HEATER/THERMOSWITCH 2-PIN CONNECTOR IS PIN "A".